

# Packaging



## Automatic and Hygiene packaging

Instant coffee powder is collected in Stainless Steel Tote Bins during production, and stored in cool and airtight conditions, after which it is packed either in bulk or retail packs. Stainless Steel sieves and metal detectors have been provided at various stages of the production processes to eliminate any foreign matter in the coffee.

Vayhan Coffee has a fully automatic packing line for tin can filling and it can handle 50g, 100g, 200g, 500g,... pack sizes. Packaging can also be done in customized sizes according to demand.

A dedicated bulk packing line has been built and it can pack coffee into any size up to 50kgs. For bulk packing, powder is packed in two food grade 200 gauge polyethylene bags, put into seaworthy CFC boxes.

A packing room is built in accordance with HACCP and international standards and is totally dehumidified to protect the product from moisture ingress and bacterial contamination during packing. Our products are untouched throughout the entire production process till they are packed into the final form - bulk or retail. Vayhan assures a quality, clean and safe product.

## Convenient packaging for overseas customers

For all overseas customers coffee is delivered in containers, 20' & 40' through leading shipping lines which are decided upon in consultation with the customers to ensure safe and timely delivery. Vayhan Coffee even tracks the containers on the high seas and relays status information to customers.

Container wise possible packs and the quantities:

### I. 20' Container

Pack Size	No. of Cans per Carton	No. of Cartons per Container	Net Wt. of Coffee
50g	48	1800	4320 kgs
100g	24	1800	4320 kgs
200g	24	900	4320 kgs
25kgs	---	265	6625 kgs
45kgs	---	145	6525 kgs



### II. 40' Container (HC)

Pack Size	No. of Cans per Carton	No. of Cartons per Container	Net Wt. of Coffee
50g	48	3885	9324 kgs
100g	24	4255	10212 kgs
200g	24	2079	9979 kgs
25kgs	---	714	17850 kgs
45kgs	---	390	17550 kgs



## Quality Policy

Vayhan constantly endeavours to provide products of the highest quality in a globally benchmarked delivery background which ensures food safety and customer satisfaction on a consistent basis.

## Own Brands



Vayhan Classic & Premium

## Private Label

If you are the owner of a private label, or are in the process of creating one, then Vayhan is the right partner for you. Vayhan's experience, expertise and knowledge in the magical world of coffee will extend seamlessly into your brand and be a winning advantage.

Vayhan's products can be packed under a private brand combined with the characteristic conditions of Indian coffee, the chosen technology and the support of a team of experts ready to develop and create products packed according to the needs of the customers/consumers.

You can pack granulated coffee, powdered coffee, and 3 in 1 mix under private brands using Vayhan's expertise to create a unique product for every customer.



*Experience  
a new world of coffee!*



For orders and enquiries, please contact us at:



## The Vayhan Team

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## The drink the world wakes up to

Coffee is perhaps the most widely consumed stimulant beverage in the world and Vayhan's instant coffee aromatic flavour drink really wakes up the world...

India contributes about 4% of the world's coffee production and has made a significant mark for itself on the world map, especially for Robusta coffee. India exports 80% of its produce across the globe and the demand for Indian soluble coffee is on the ascent year after year.

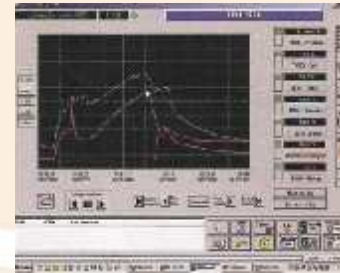
## The Company that celebrates Coffee

Vayhan Coffee Limited (VCL) is a Company that is driven by a passion to promote Coffee. Started by a team of experienced entrepreneurs, Vayhan is a well known name in the world of coffee manufacturing, with networks into various countries. VCL is promoted by a team of ardent coffee professionals, who came in with a winning combination of unique skills and experience.

Vayhan believes in giving the world the best version of its favourite beverage. The Company firmly subscribes to the view that to produce the best Coffee with more aroma to get feel of Roast & ground coffee flavour. VCL's quality meet international standards.

## Globally acclaimed standards of manufacture

VAYHAN Coffee has carried out exclusive market survey to ascertain key customers requirements. The criticality of certain operations on quality is well taken care of in the selection, execution and operation of the plant. VCL's manufacturing is based on the convergence of the advanced technologies in the world for the spray dried and agglomerated coffee manufacturing.



## Plant capacity

Vayhan's the state of art manufacturing facility has the capacity to produce 3600 MT of instant coffee per year.



## Aromatic Coffee !!!!

It has been a challenge to coffee technologists to manufacture instant coffee with the taste of freshly brewed coffee. Vayhan's Plant therefore incorporates the latest technology of Instant Coffee Processing to fulfill the objective of achieving and retaining most of the taste and aroma of roasted and ground coffee.

Instant coffee is manufactured in the most hygienic environment in both spray dried and agglomerated varieties. The equipment is carefully chosen to ensure that the product is "untouched" throughout the entire production process.

The facility is ISO and HACCP compliant and all its products meet International Standards.

## Flexibility

VCL has adopted a facility line where all varieties of coffee beans can be roasted selectively according to profile and controlled roasting, to develop the right flavour and taste. With this flexibility, various blends can be prepared keeping in mind the wide consumer tastes and markets across the globe. Apart from the excellent facility, a team of experienced people is put into the operation to maintain the stringent quality and to respond to any consumer needs, on time.



## The Vayhan Product Range



### Spray Dried Coffee

If a consumer enjoys the rich taste of coffee, then this is the right choice. It is made from a blend of finely selected Arabica and Robusta coffee beans that has been carefully picked and classified for the purpose. Spray dried instant coffee is manufactured from coffee beans, which are roasted, ground, extracted, concentrated, and spray dried, using the latest available and evolved technology the result is a cup of invigorating coffee. The coffee produced is then packed into bulk or retail deployment based on requirements.

The product meets AFCASOLE, Russian GOST and BIS standards



### Pure Instant Granulated Coffee

This product is a brown granulated Instant Coffee produced from a blend of Arabica & Robusta coffee beans. It resembles roast and ground coffee in appearance and uses the best of coffee beans, carefully chosen for this purpose. Vayhan uses the advanced technology of agglomerating that maintains the rich freshness of coffee. The essential feature of this process is that in a plane of falling powder stream, a jet of steam is allowed to mix with powder to make it immediately wet. This step causes coffee particles to come in contact with one another, providing the opportunity for collision. Thus, the falling powder is agglomerated into what is commonly known as granulated coffee or, in coffee lovers' lingo, a stimulating cuppa coffee.



The product meets AFCASOLE, Russian GOST and BIS standards.



### 3 in 1 - (Mix of coffee, sugar and non-dairy creamer)

This is the most promising product for people who are constantly on the move, and those who have little time to savor the intricate process of brewing coffee. This product comes as a mixture of coffee grains, crushed sugar, and a mix of non dairy creamer which delivers a cup of instant revitalizing coffee. The coffee mix can be a blend of any composition that is entirely based on the requirement of the customer.



### Coffee Chicory Mix

This product is a variation from the pure soluble coffee in its composition, which comes with a mix of chicory to vary the end product to suit specific palates. This popular Indian concept and Vayhan coffee is ready undertake to produce chicory mix coffee if market demands.